

# Typical Specifications

- Model:** ACRU-XP
- Description:** Fan shall be a spun aluminum, roof mounted, belt driven, upblast extended pressure centrifugal exhaust ventilator.
- Certifications:** Fan shall be manufactured at an ISO 9001 certified facility. Fan shall be listed by Underwriters Laboratories (UL 705) and UL listed for Canada (cUL 705). Fan shall bear the AMCA certified ratings seal for sound and air performance.
- Construction:** The fan shall be of bolted and welded construction utilizing corrosion resistant fasteners. The spun aluminum structural components shall be constructed of minimum 16 gauge marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have a one piece inlet spinning and continuously welded curb cap corners for maximum leak protection. The windband shall have a rolled bead for added strength. A two piece top cap shall have stainless steel quick release latches to provide access into the motor compartment without the use of tools. An integral conduit chase shall be provided into the motor compartment to facilitate wiring connections. The motor, bearings and drives shall be mounted on a minimum 14 gauge steel power assembly, isolated from the unit structure with rubber vibration isolators. These components shall be enclosed in a weather-tight compartment, separated from the exhaust airstream. Lifting lugs shall be provided to help prevent damage from improper lifting. Unit shall bear an engraved aluminum nameplate. Nameplate shall indicate design CFM, static pressure, and maximum fan RPM. Unit shall be shipped in ISTA certified transit tested packaging.
- Wheel:** Wheel shall be centrifugal backward inclined, constructed of 100 percent aluminum, including a precision machined cast aluminum hub. Wheel inlet shall overlap an aerodynamic aluminum inlet cone to provide maximum performance and efficiency. Wheel shall be balanced in accordance with AMCA Standard 204-05, *Balance Quality and Vibration Levels for Fans*.
- Motor:** Motor shall be Nema design B with class B insulation rated for continuous duty and furnished at the specified voltage, phase and enclosure.
- Bearings:** Bearings shall be designed and individually tested specifically for use in air handling applications. Construction shall be heavy duty regreasable ball type in a cast iron pillow block housing selected for a minimum L50 life in excess of 200,000 hours at maximum cataloged operating speed.
- Belts & Drives:** Belts shall be oil and heat resistant, static conducting. Drives shall be precision machined cast iron type, keyed and securely attached to the wheel and motor shafts. Drives shall be sized for 150 percent of the installed motor horsepower. The variable pitch motor drive must be factory set to the specified fan RPM.
- Product:** Fan shall be model ACRU-XP as manufactured by Loren Cook Company of Springfield, Missouri.